



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2673-34
Job Sheet 169055



Part No: D2673-34

Job Qty: 20 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/4/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP C 02.01.14 Removed deburr and inspect level 5 NG/EC IPP Rev:D Now 6061-T6 06-06-23
JLM IPP Rev:C Now on Waterjet 07-05-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		12/2/17	0.00	0.00	Start Up Waterjet		
100	Waterjet	20 pcs		12/4/17	0.01	0.33	Waterjet1		
120	QC	20 pcs		12/4/17	0.00	0.00	QC8		
130	Packaging	20 pcs		12/4/17	0.00	0.00	Packaging3		
140	QC21-SA	20 Ea		12/4/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2673
Descriptions: 130 - LOCATION WA003

DEC 05 2017

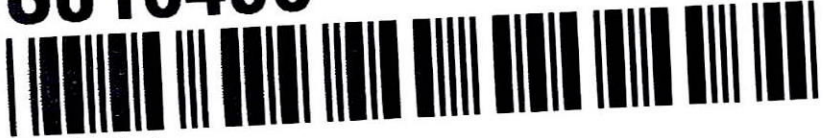
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.080	1	148	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	3.300Inches ± 0.010	3.310 3.290		
2	End Plate	2.247Inches ± 0.010	2.257 2.237		
3	End Plate	0.250Inches ± 0.010	0.260 0.240	Radius	

Plex 11/30/17 8:25 AM dart.poulin.mario

Misidentified Past Expiry Date Substation LOA Tribal Knowledge Internal Transport Material Handling/Pre Equip/Tooling Doc/Data Design Environment		Root Cause No Re-verificati Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process		OTHER : Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter		Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes		Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center		Turning Sequence Misread Finish Drawing Part Moved Part Lost/Missing Part Incorrect Over/Under tolerance Outside Dimensions Positioned Wrong	
 S016496 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com											
 End Plate											
PART NO: Revision: Operation: Change No: D2673-34 Start up Operation											
Mfg Date: 12/01/17 Job No: 169055											
Date : _____ Step #: _____ QTY Effective : _____											
Description											
Work Order: _____ Part No. _____ NCR No. _____											
DISPOSITION				AGAINST DEPARTMENT/PROCESS							
Rework Scrap Use-as-is Suspected Unapproved				Skid-tube Machining Thermofforming Large Fab				Cross tube Small Fab Finishing Composite			
Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier				Engineering Quality Other				MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

DQA: _____ Date: _____

Work Order update only ☐

